

Date: Monday, 5/15/2006 11:11:50 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: BUSHING		
Job Number	: 27108					
Estimate Number	: 10725					
P.O. Number	: N/A			Part Number	: D2652	
This Issue	: 5/15/2006			Drawing Number	: D2652 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 5/15/2006			Drawing Revision	: A	
Previous Run	: 26644			Material	: N/A	
Written By	: <i>See comment below</i>			Due Date	: 5/30/2006	
Checked & Approved By	: <i>KA 06.05.15 K</i>			Qty:	200	Um: Each
Comment	: Est Rev:B 02.06.13 Now machined in house.			NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M303R0500	303 Round Bar 0.500"	
		Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s) Material: 303 ss .500" Round Bar (M303R0500) Batch: M 19488	<i>MS 06/06/11 200</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL	
		1-Turn as per Folio FA250 & Dwg D2652	
		2-Deburr	<i>MS 06/06/11 200</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>MS 06/06/11 200</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>MS 06/06/11 200</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>store - Loc 12/6 (200)</i>	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

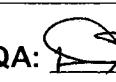
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

 NoDQA: 

Date: 06/06/13

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Date: Monday, 5/15/2006 11:11:50 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27108

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

200  
D 06/06/13

Job Completion



U 06/06/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD Work Order: 27108

**Description:** Bushing      **Part Number:** D2652

## Inspection Date: D266

Rev: A

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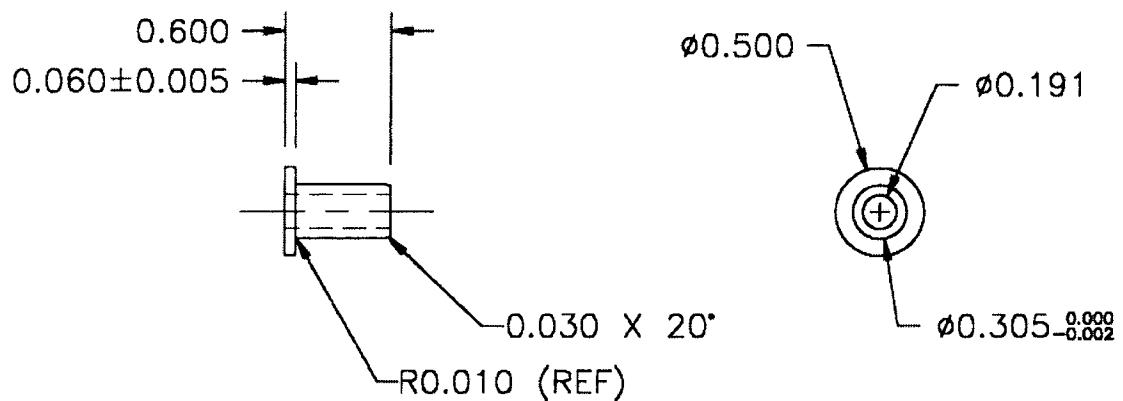
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## FIRST ARTICLE INSPECTION CHECKLIST



DESIGN <i>DIMY</i>	DRAWN BY <i>DIMY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BS</i>	APPROVED <i>BS</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29108